



WOCHN Standing seam clamp AC-02A is rail-less system specifically made for Lysaght Klip-lok 700 metal seam roofing. The clamp maintains the elegance of your standing seam metal roof with no harm to the roof material. Pre-assembled side-bolts for super quick install. Installation is as simple as placing the clamp on the seam and tightening the setscrew to the specified tension to reach maximum holding strength.



EASY MOUNTING SYSTEMS

Technical Data

Max pull out load vertical to roof:	7.8KN	
Screw tension:	up to 4NM	
Ultimate Tensile Strength:	62	
Tensile Yield Strength:	42	
Fatigue Strength:	100 Mpa	
Shear Modulus:	26.0 Gpa	
Shear Strength:	205 Mpa	90
Hardness, Knoop:	21	
Hardness, Vickers:	701	-21-26
Elongation at Break:	0.80%	
Modulus of Elasticity:	69.0 Ga	

Unit: mm

Quick Installation Guide



Step 1: Confirm the Lysaght Klip-lok 700 metal seam roofing and clamp position.



Step 2: Put the mid clamp on Clamp.



Step 3: Put the end clamp on Clamp.

Torque value: 12 N.m



Step 4: Put the module on clamp and fasten.

Torque value: 12 N.m